



ArmourTone[®]
ABUSE RESISTANT FINISHES

Acrylic Bonder[™]

Description

ArmourTone Acrylic Bonder is a water based exterior or interior acrylic bonding agent.

Uses

Acrylic Bonder is for use over load bearing painted surfaces, stucco, brick, prepared masonry and drywall. Acrylic Bonder is applied to substrates to improve adhesion of ArmourTone finishes and other top coats. Acrylic Bonder evens surface absorption, allowing a uniform overlay and extended working time for finish coat.

Packaging

1 Gallon (8 lb.) bottle
4 bottles per box

Color

White

Coverage

750 - 1125 sq. ft. per 5 gallon pail

Shelf Life

Minimum of one year when stored in a cool dry location out of direct sunlight and kept from freezing.

Mixing

Mix 5 gallon pail with drill mixer for 1 minute before use. **Do not dilute Acrylic Bonder.**

Substrate Preparation

Surface must be clean and free of bond-inhibiting materials such as dirt, dust, rust, grease, oil, efflorescence, mildew, fungus, form-release agents, or any other contaminants. Remove and repair any loose paint, mortar, stucco, concrete or masonry by shot blasting, water blasting, sand blasting, scraping or using a wire brush. Repair all cracks with appropriate repair materials. If applying over a painted surface, test paint to make

sure it is load bearing. Failure to correctly prepare the surface may result in product failure.

Application

Acrylic Bonder may be applied by roller, brush or spray equipment. Allow enough time for bonding agent to become tacky before applying overlay. Do not apply top coat if Acrylic Bonder is dry to touch. **Top coat or overlay must be applied to Acrylic Bonder while Acrylic Bonder is tacky.**

Limitations

Acrylic Bonder should be applied when surface and ambient temperatures are between 45°F and 100°F. Do not apply Acrylic Bonder to moist or frozen substrates. Acrylic Bonder is not recommended over non load bearing substrates. Paint should be cured for 30 days before Acrylic Bonder is used.

Drying Time

Acrylic Bonder will dry to touch in 3-30 minutes depending on thickness, suction and ambient temperature.

Clean Up

Clean tools and equipment with water immediately after use.

First Aid

SKIN CONTACT: Wash thoroughly with soap and water.

EYE CONTACT: Flush immediately with water for 10-15 minutes and contact a physician.

Spills

Scrape up and wash with water immediately. If material has set, scrape material with appropriate tools and clean with citric acid.

Disposal

Dispose of in accordance with local, state or federal regulations.

Warning

KEEP OUT OF REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION, FOR INDUSTRIAL USE ONLY.